



lecture n°13:

Cesium retention on « resins » and porous engineered materials

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DEN/DTCD*

Thomas Zemb (for the audio channel)



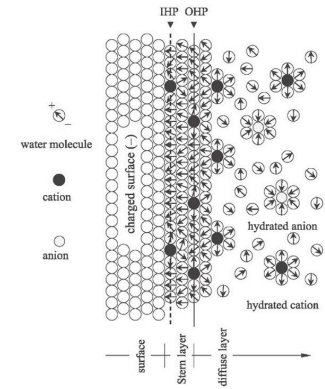
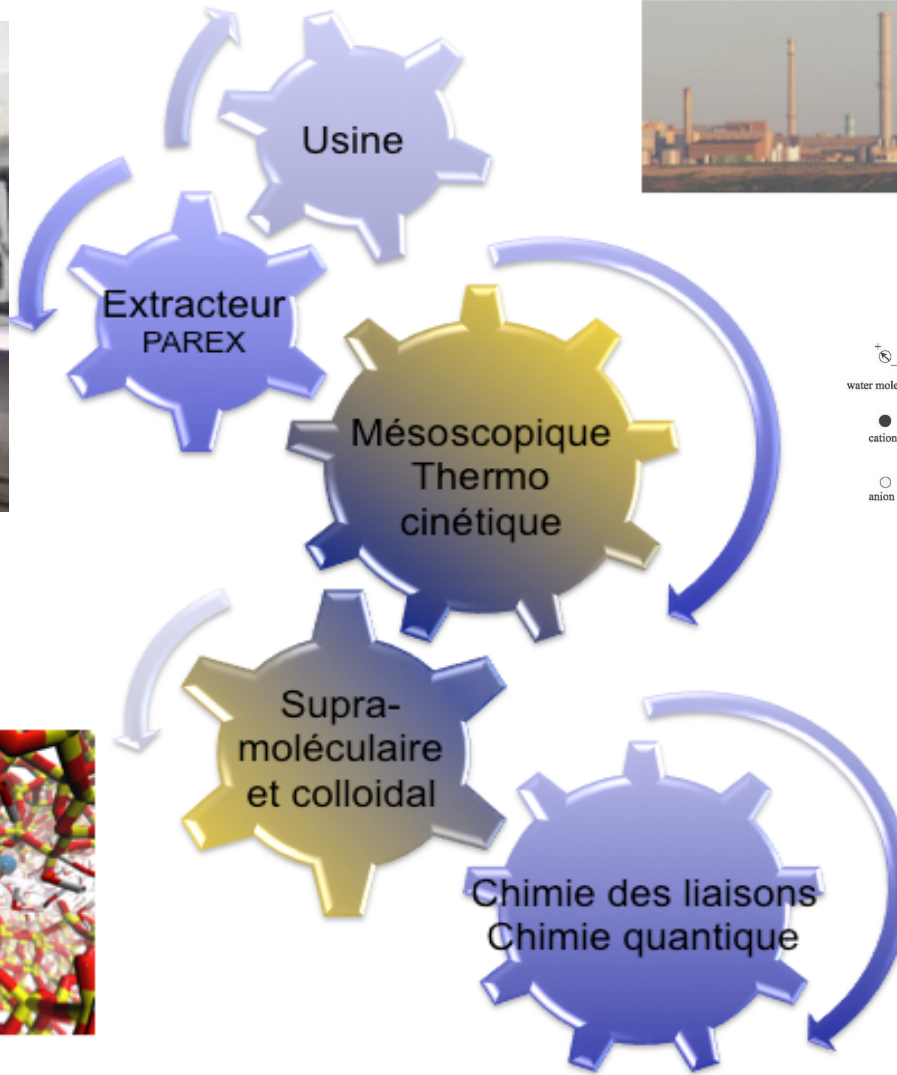
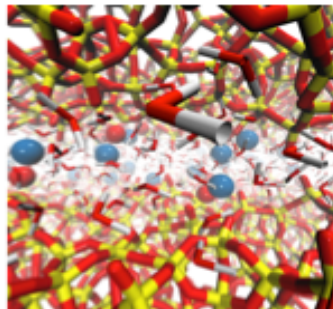
2014-2015



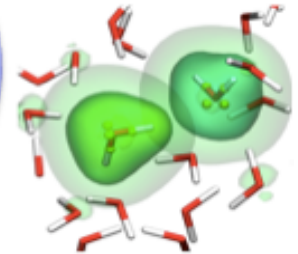
An intrinsic multi-scale approach :



AG N° 24



JFD N° 14

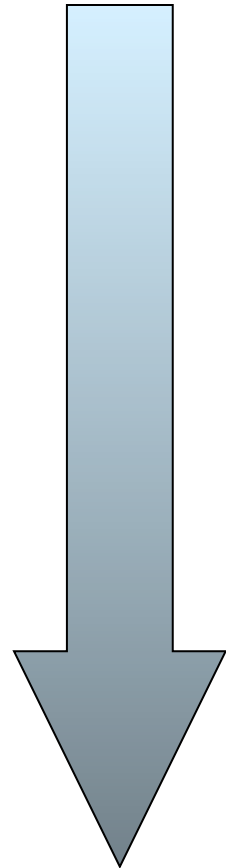




1/ CONTEXT AND METHODOLOGY

**EFFLUENTS
PRODUCTION**

Aqueous effluents decontamination



WASTES



Pretreatment (membrane processes, oxydation advanced processes)

Effluent simplification



Specific chemical treatment (co-precipitation, innovative adsorbants)

Reduce the radioactivity



Trace treatment (ionic exchange, reverse osmotic membranes, electrocapture..)

« zero reject »



RECYCLING



Decontamination of nuclear liquid wastes

Two situations :

1. Production operations. In this case liquid wastes processing facilities are integrated in the global production scheme of the plant and the volumes to be processed are known.

2. Processing of liquid wastes resulting from a temporary situation like:

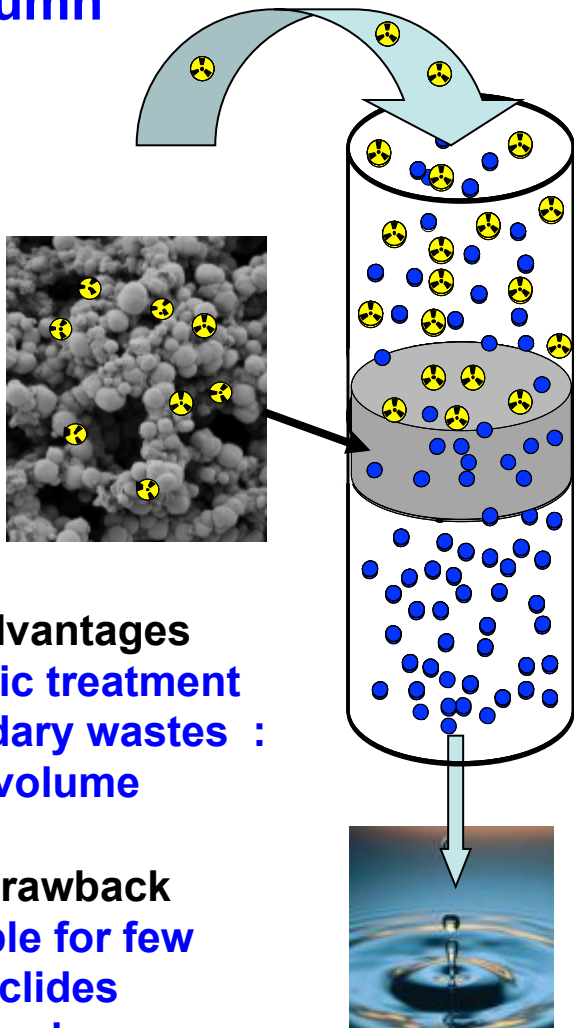
- **Decontamination or dismantling project.**
- **Incidental or accidental situation (like in Fukushima).**

- **Research is carried out optimizing and , evaluating various processes :**
 - **Co-precipitation,**
 - **Ion exchange,**
 - **Membrane separation,**
 - **Photocatalysis.**



Ion exchange versus coprecipitation

Column



Advantages

- Dynamic treatment
- Secondary wastes : limited volume

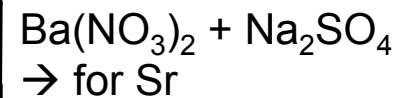
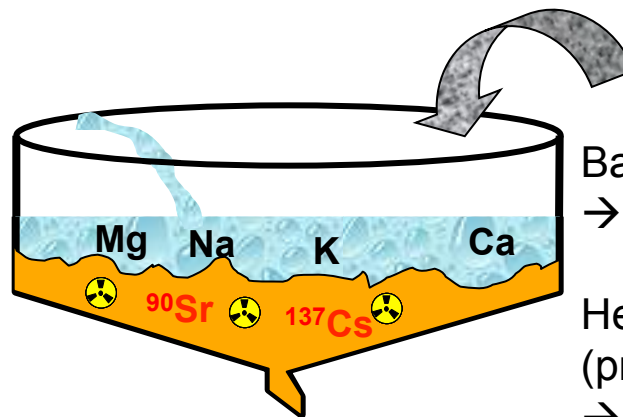
Drawback

- Available for few radionuclides
- Pressure loss, pretreatment

Which process ?

versus

Bulk (coprecipitation)



Hexaferrocyanates
(prussian blue)
 $\rightarrow$ for Cs

Advantages

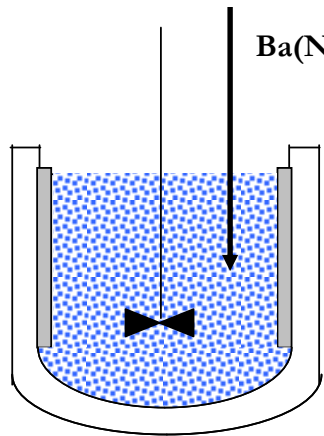
- Robust : can be applied to any type of aqueous effluents
- Easy to process

Drawback

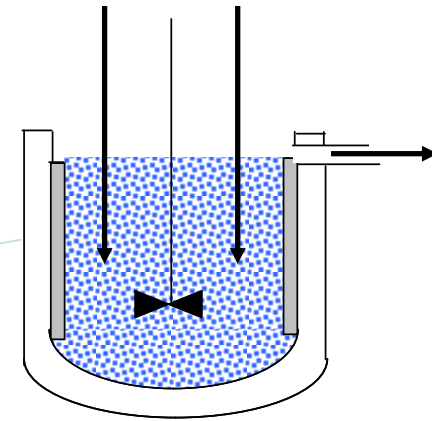
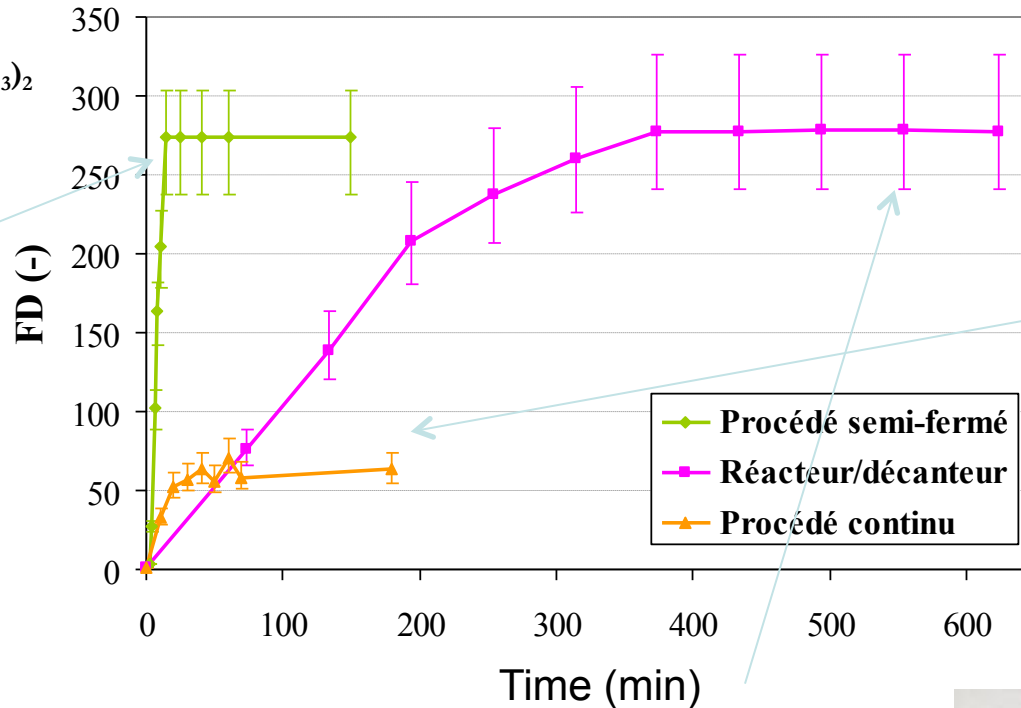
- Production of large amount of sludge



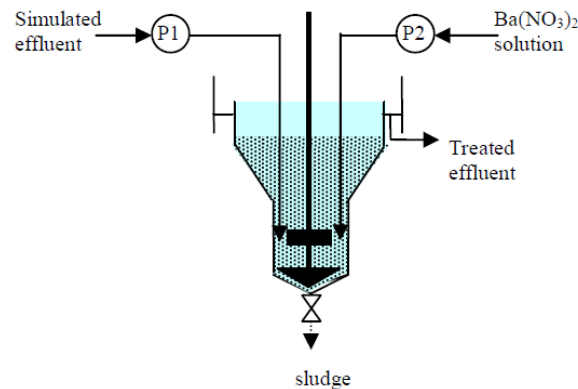
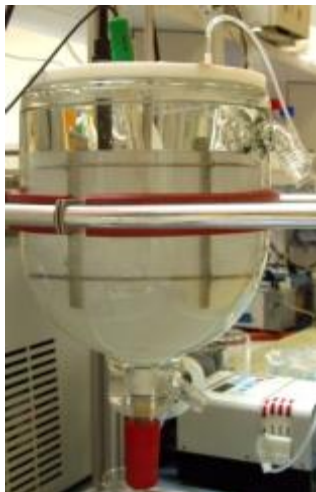
Efficiency of coprecipitation processes



Batch reactor



Continuous reactor



New reactor design

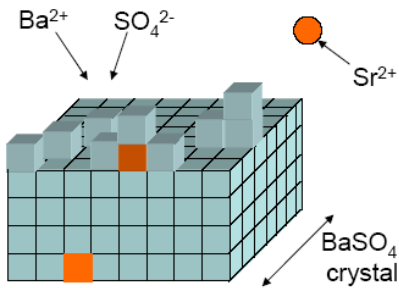




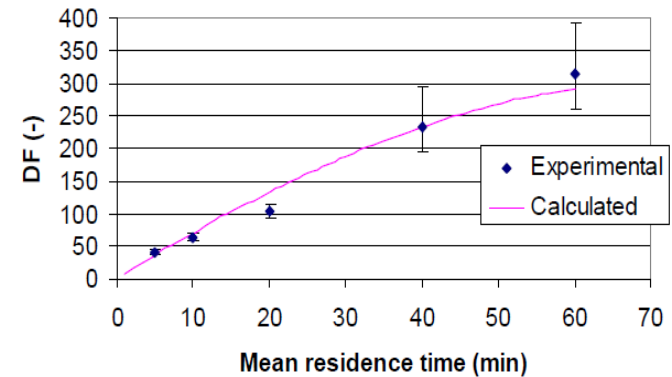
Optimization of coprecipitation process

Goals

- Achieve significant reactor size reduction
- Minimization of solid wastes

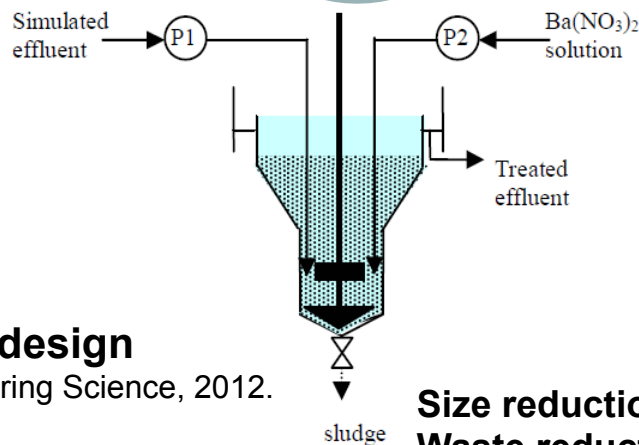


$$DF = \frac{T_E}{T} = 1 + \frac{6k\phi_V r_N G^3 \tau^4}{1 + \frac{3\phi_V kG}{k_d \phi_S}}$$



Modeling of crystallization-adsorption phenomenon

International Journal of Chemical Reactor Engineering, 2008. **6**: p. 17



New reactor design

Chemical Engineering Science, 2012. **77**: p. 176-183.

Size reduction ~10
Waste reduction ~2

Prediction of efficiency

Chemical Engineering Research & Design, 2010. **88**(9A): p. 1142-1147.



2/ INTRINSIC PROPERTIES OF ADSORBANT

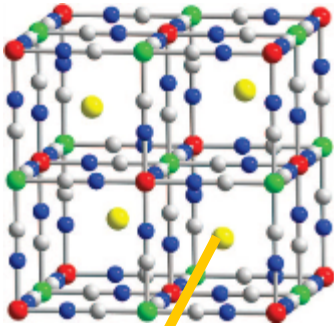
➤ CHOICE OF THESE ADSORBANTS
For
ADSORPTION/ION EXCHANGE PROCESSES:



« volume » adsorption by charge exchange

Specific for Cs:

Prussian Blue Analogous (PBA)



Exchange $K \rightleftharpoons Cs$

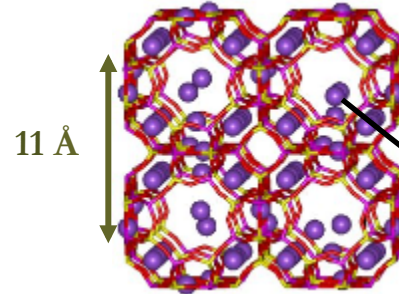
High selectivity towards other ions

$K_d = 10^6$ mL/g sea water enriched by ^{137}Cs

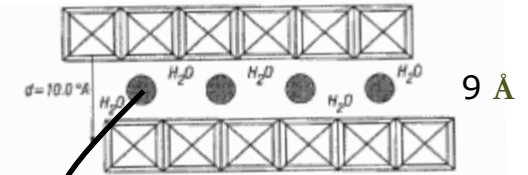
$29000 Bq/L \rightarrow < 100 Bq/L$ (with 1g/L of solid)

Specific for Sr:

Zeolithe A



Titanate



Exchange $2Na^+ \rightleftharpoons Sr^{2+}$

High competition with Ca, Sr and Ba, especially in sea water

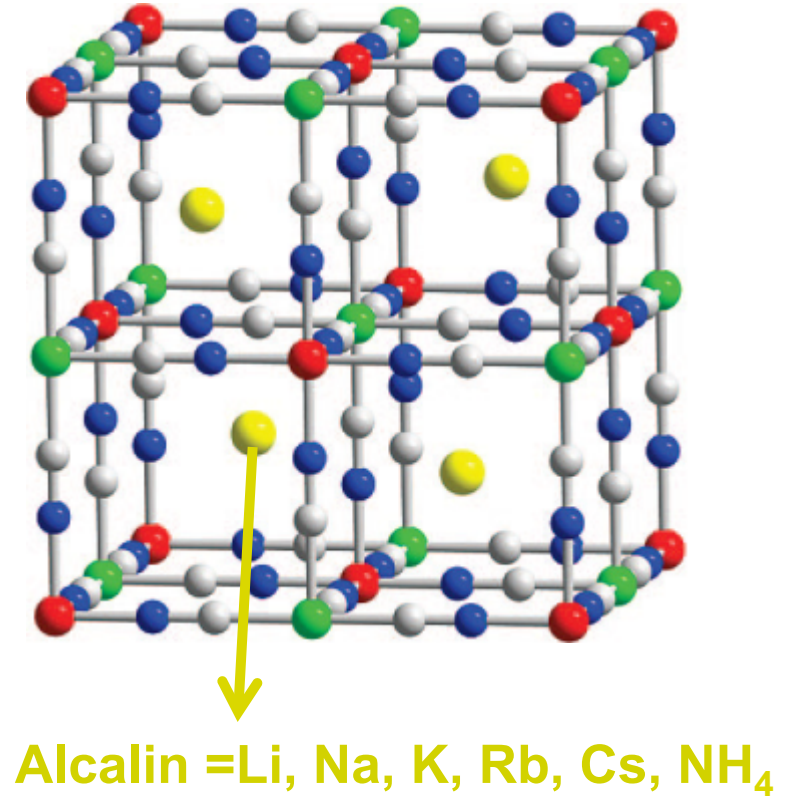
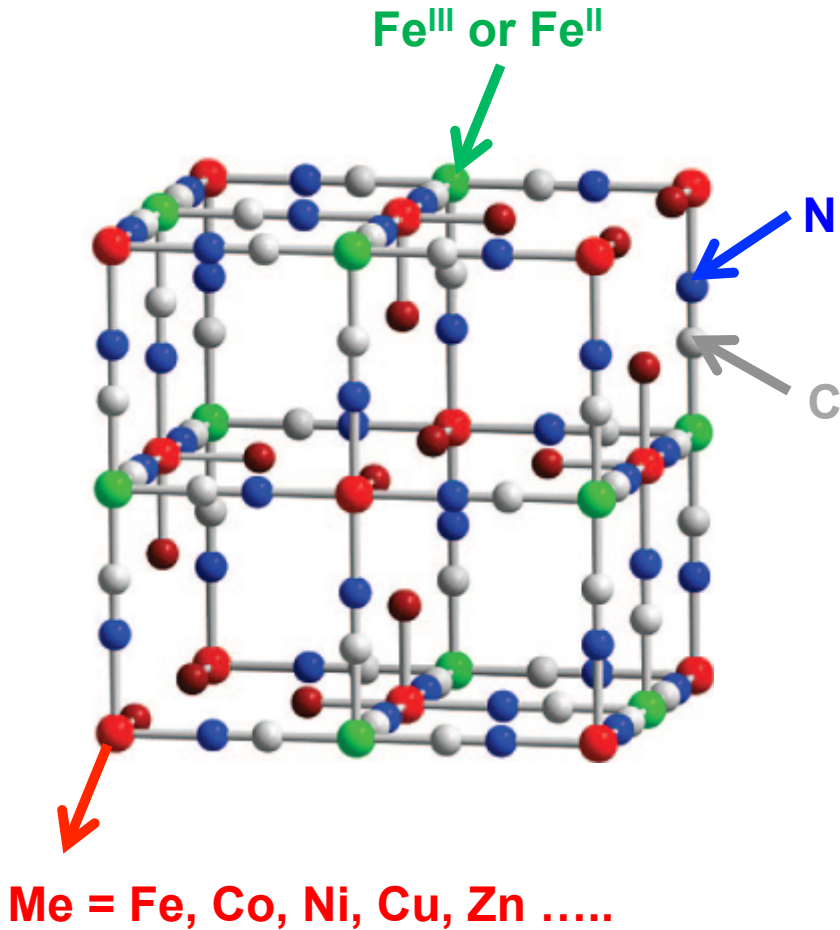
Ion exchange: sorption into the grain volume

- $\rightleftharpoons$ Capacity linked to the exchangeable ions
- $\rightleftharpoons$ Irreversibility
- $\rightleftharpoons$ High selectivity
- $\rightleftharpoons$ Low kinetics (volume) $\rightarrow$ nanostructuration to improve kinetics



Prussian Blue Analogous

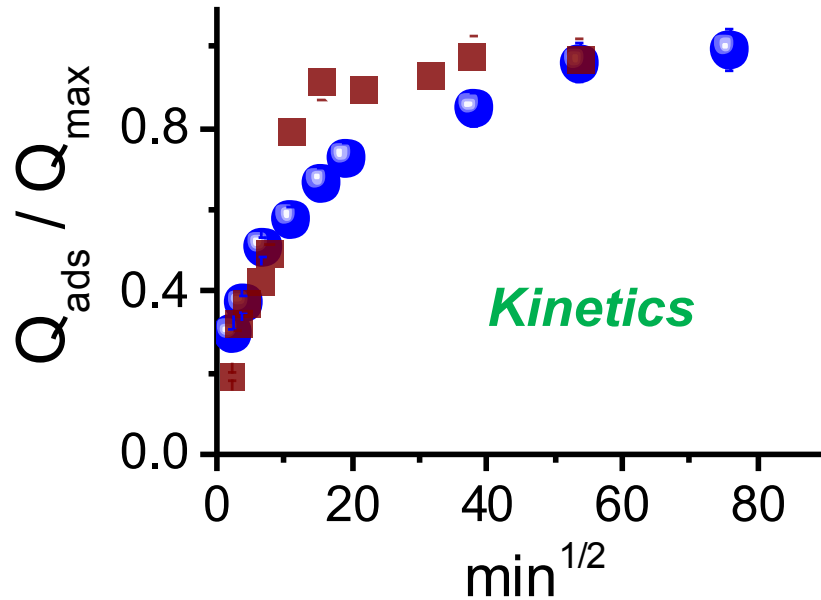
high selectivity for Cs



How to choose?

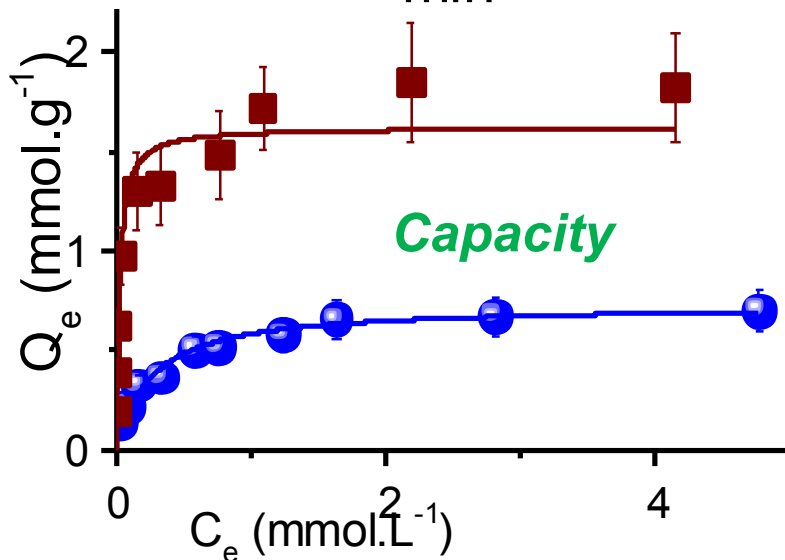


Sorption kinetics and exchange capacity of PBA



Exchange Cs $\leftrightarrow$ Metal
+ insertion into the network

Slow kinetics
Low capacity



Exchange Cs $\leftrightarrow$ K

Fast kinetics
High capacity

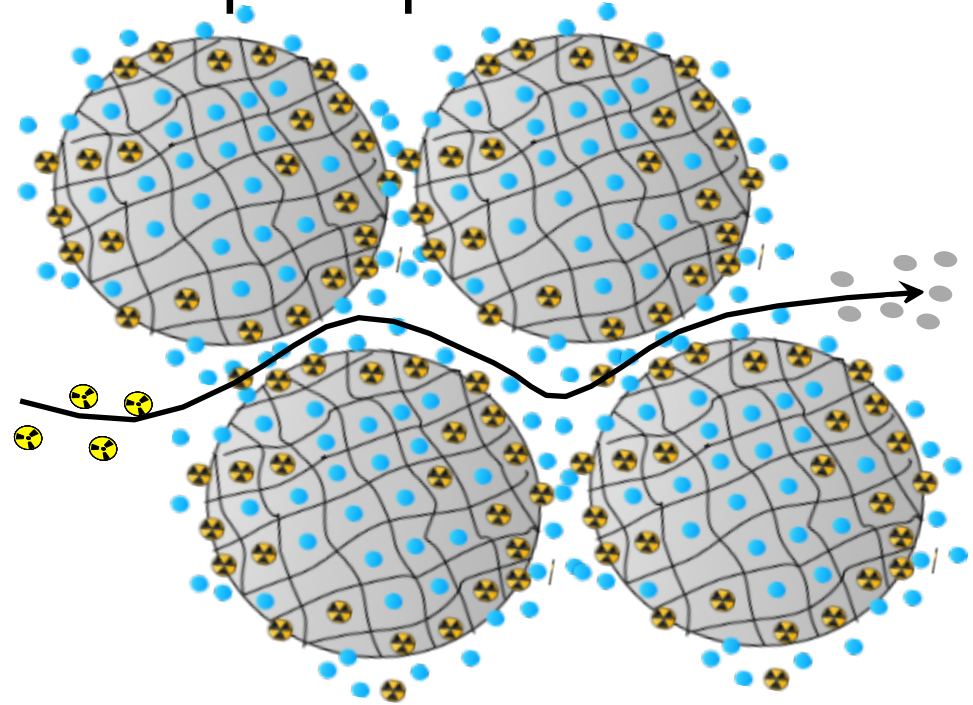


Volume sorption : ion exchanges principles

Partial or total ion dehydration (of host ion from aqueous phase)

« Relatively » high adsorption energies

Closely linked to the presence or not of competing ions in the aqueous phase



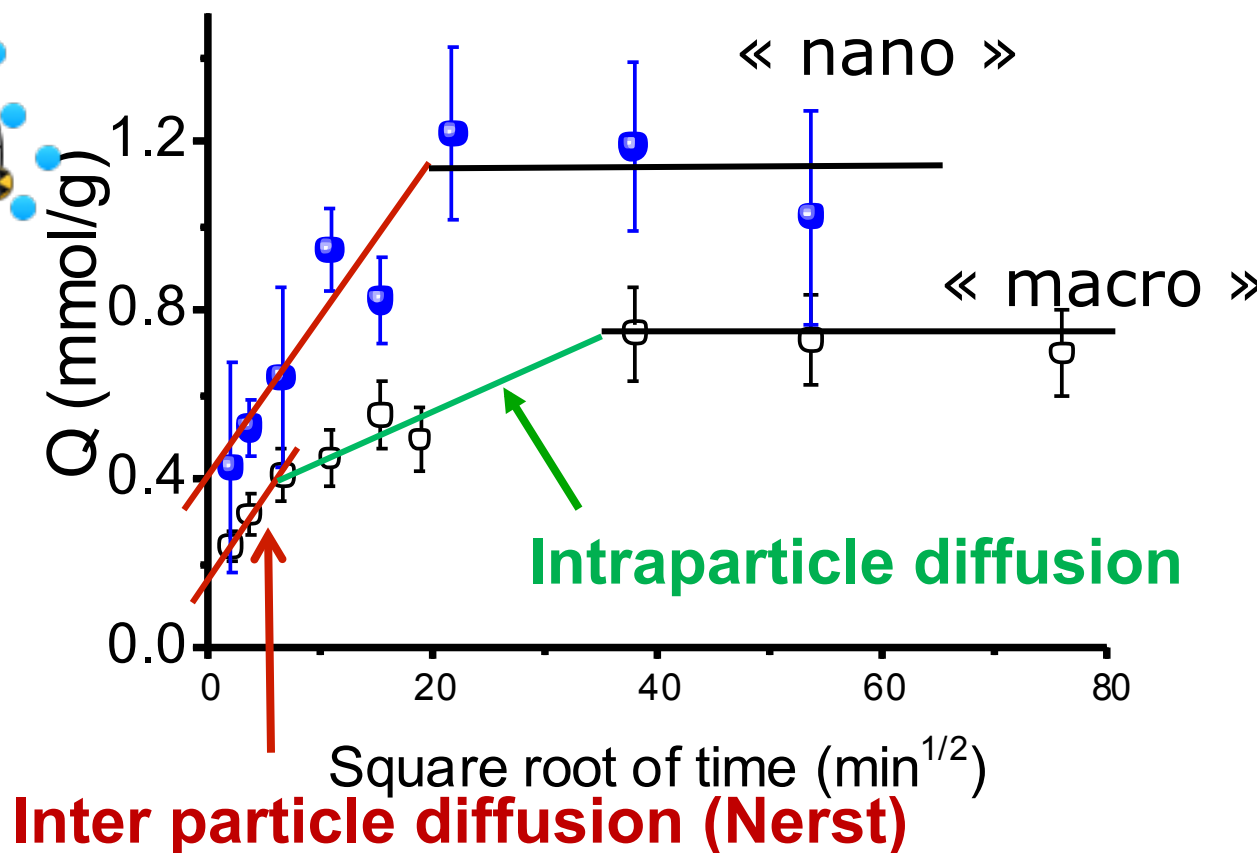
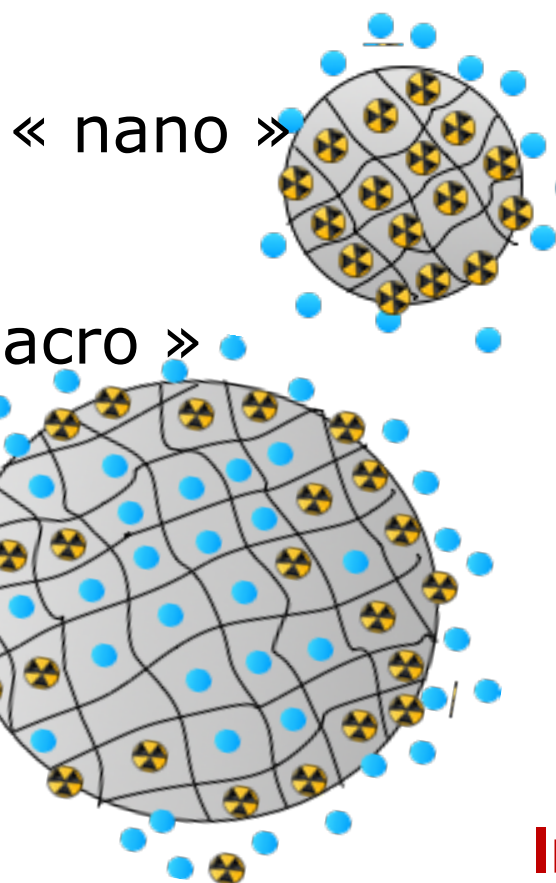
Slow mechanisms : diffusion between the sorbent particles (surface sorption, fast) + volume diffusion (linked to the grain size of the sorbent particles)

High selectivity: size of the « network cage » which matches well with the host ion to be extracted



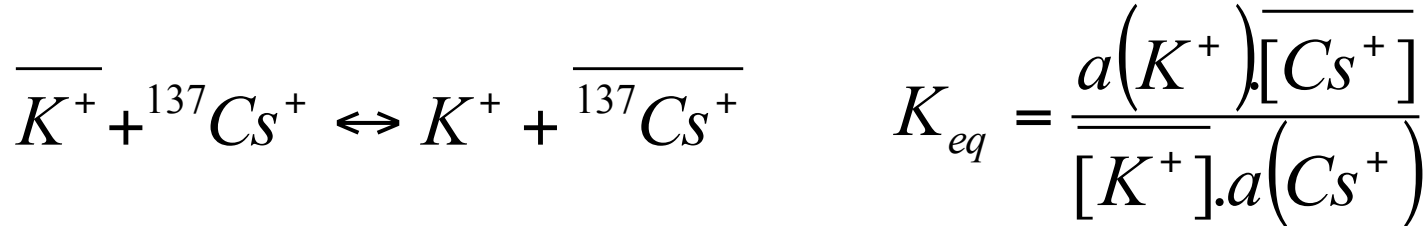
« nano » effect

Nanostructuration : increase the sorption kinetics and increase the capacity because more exchangeable ion are accessible.

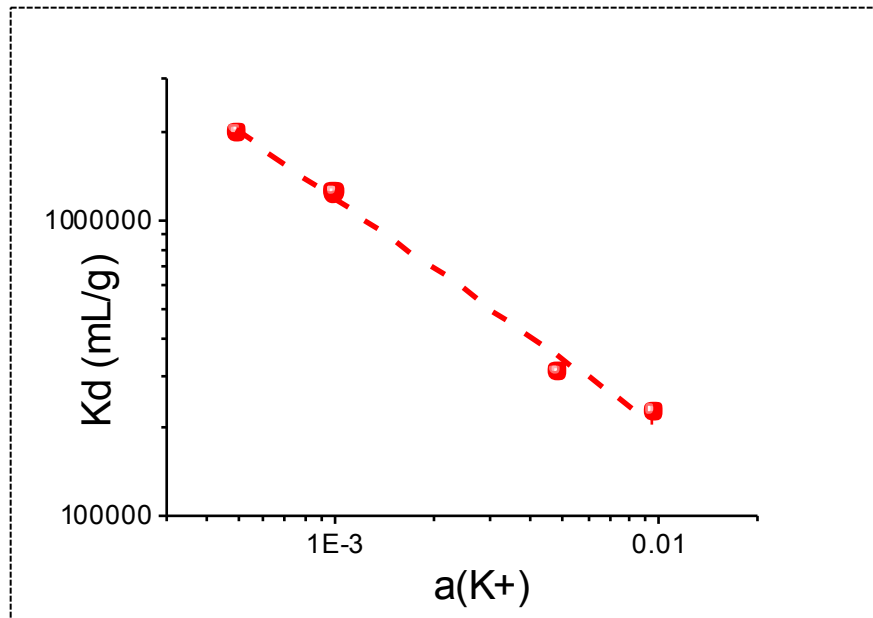




Selectivity towards K (et Na): adsorption energy



In trace concentration (radioactif) $a(Cs^+) = [Cs^+]$
Activity coefficient of K^+ : Debye Hückel



$$Kd = \frac{\overline{[Cs]}}{[Cs]} = K_{eq} \cdot \frac{CEC}{a(K)}$$

$$\log Kd = cte - \log(a(K))$$

$$\Delta G_{exchange}^{K \rightarrow Cs} = -RT \ln(K_{eq}) = -15 \text{ kJ} / \text{mol}$$

See : « A tale of models » : E. Leontidis et al. (2009)



ADSORPTION/ION EXCHANGE PROCESSES:

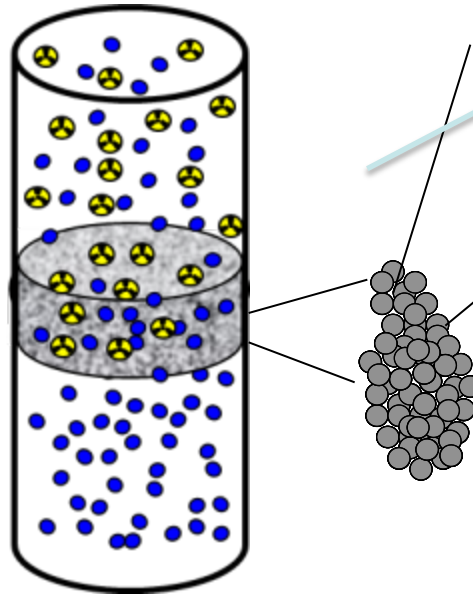
3/ USAGE IN A FLOW PROCESS :

CONSTRAINTS AND EXAMPLES



3/ USAGE IN A FLOW PROCESS :

Process used



Powder sorbent?

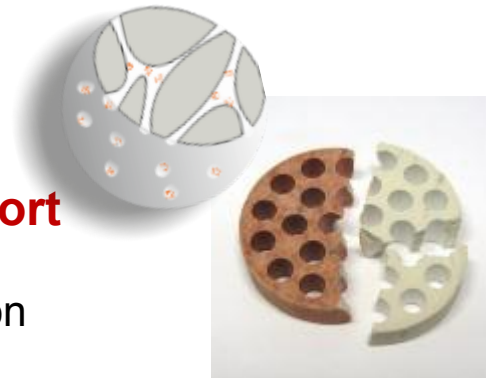
- Grain size must be high enough to avoid drop pressure
- Mechanical behaviour?
- Ultimate waste?



insertion of sorbent nanoparticles onto a support designed for the in-flow process chosen

Shape and nature of the support

- Grains : glass pearls, silica gel...
- Membranes : filtration and extraction

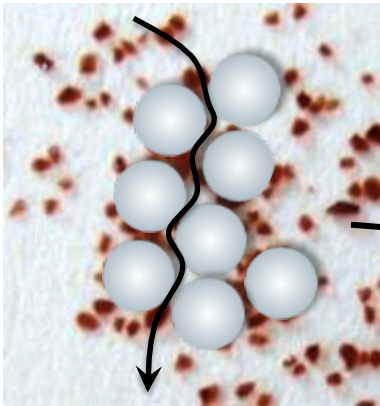




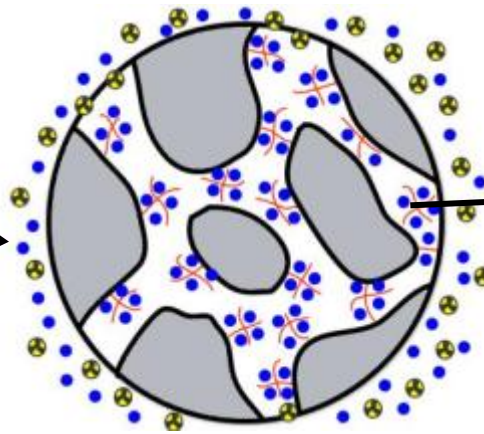
Inorganic porous support loaded with PBA

INTERFACES : multiscale diffusion and transport

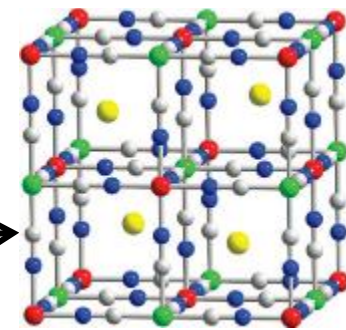
Example : support : porous silica grain (column process)



Macroscopic scale :
Grain size scale
(~ 500 μ m for column process or ~ 50 μ m for fluidized bed process)



Mesoscopic scale :
Porosity scale
(10-30 nm)



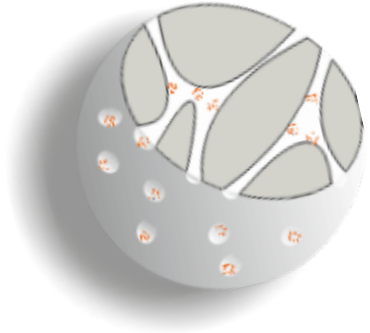
Nanosopic scale:
Adsorbent scale (extractant
« function »)
(<1nm)

*RSC Advances 2 (2012), 5707-5716
Microporous Mesoporous Mater., 197 (2014) 83-91*

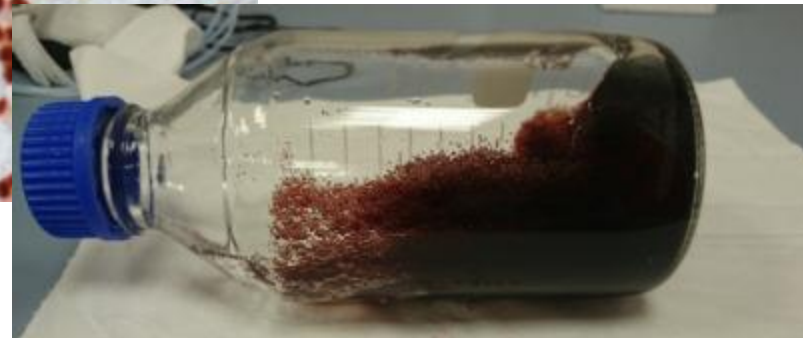
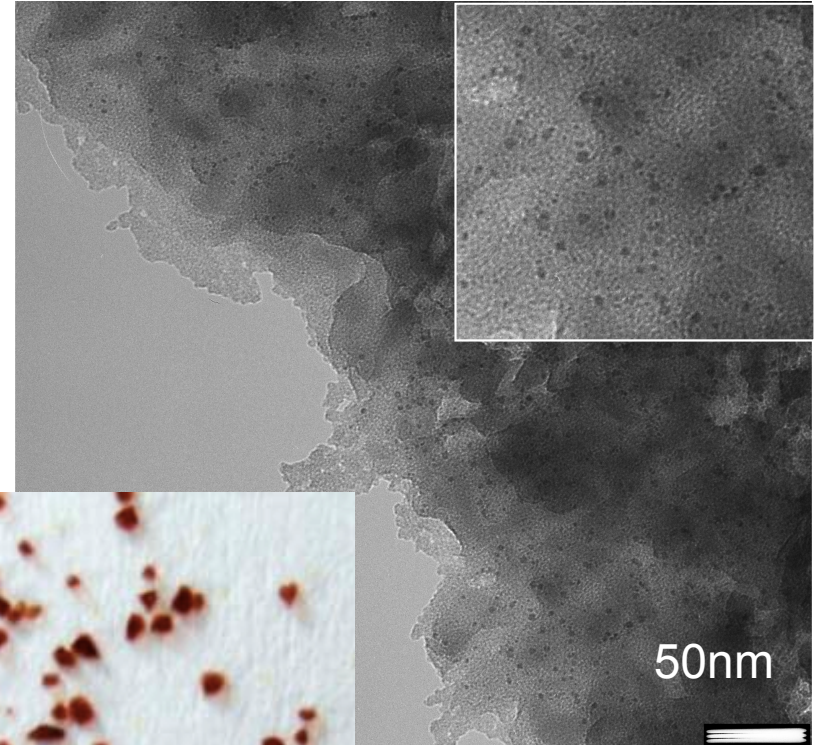
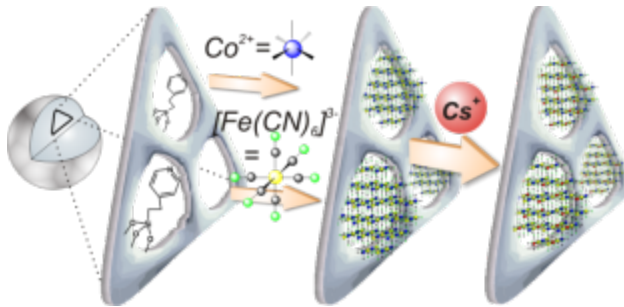


Synthesis : loading porous glass with PBA colloids

Example : synthesis of a nanocomposite of Prussian Blue and its analogs

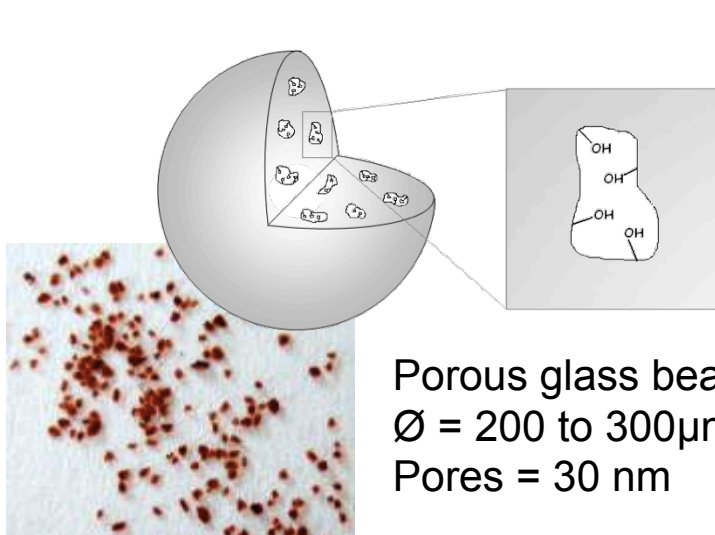


Porous glass beads
 $\varnothing = 300$ to $500 \mu\text{m}$
Pores = 30 nm

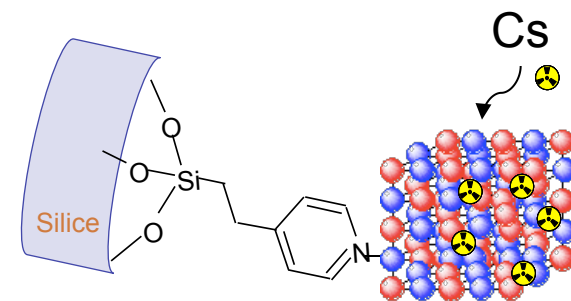




Grafted glass beads - Sorption of ^{137}Cs from seawater



functionalization



RSC Advances, 2 (2012), 5707-5716

Patent FR 2945756, WO2010133689 A2 20101125

Real test with sea water (Na/Cs competition) : « Fukushima »

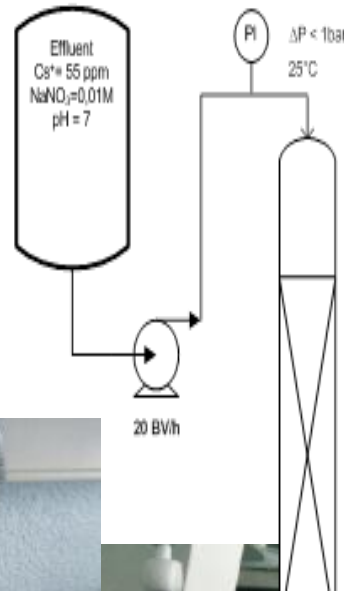
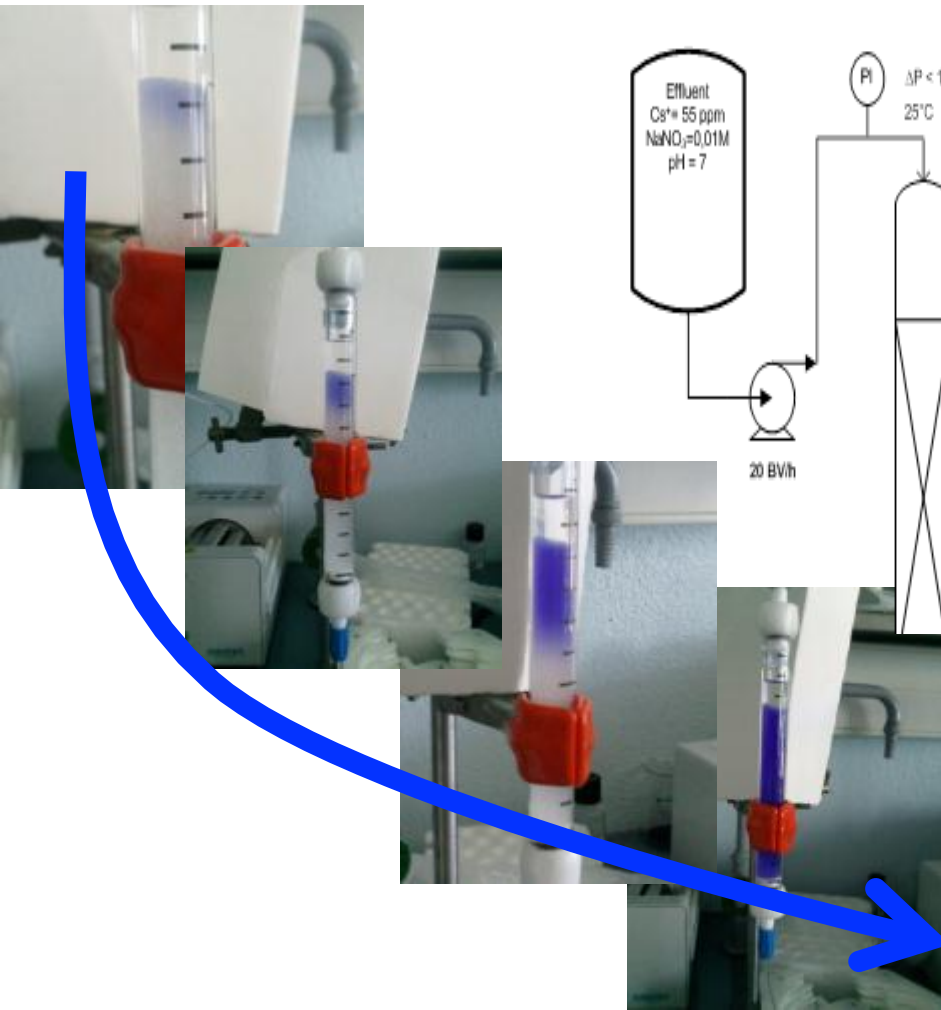
FD= 180 with 0.5g of solid and 1L of contaminated water ^{137}Cs ($29000\text{Bq/L} \rightarrow 160\text{Bq/L}$)

Sorbent	K_d (sea water Cs 10 ppm) mL.g^{-1}	K_d (radioactive sea water Cs 29 kBq.L^{-1}) mL.g^{-1}
CoFC bulk	$>10^4$ *	$6 \cdot 10^5$
Nanocomposite 1	$>10^4$ *	$8 \cdot 10^5$
Nanocomposite 2	10^3	$3 \cdot 10^5$

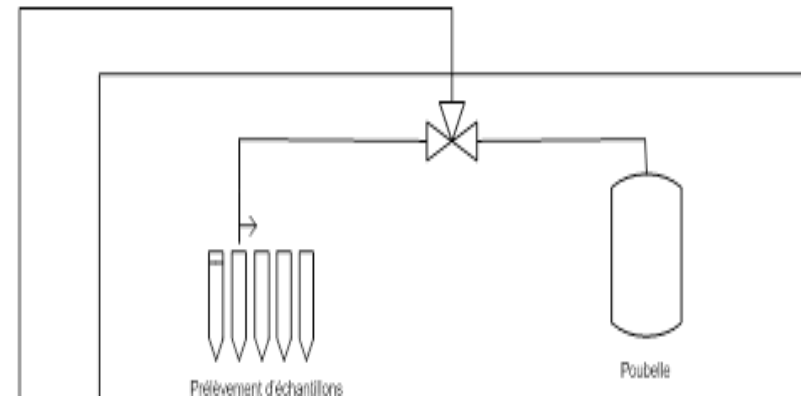
Similar K_d : capacity of new material is close to coprecipitated ferrocyanates



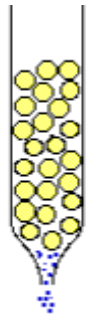
column loading : breakthrough curves



$L_C = 10\text{cm}$
 $\varnothing_C = 1\text{cm}$
 $H_R = 6\text{cm}$



$V = 3.9\text{mL}$



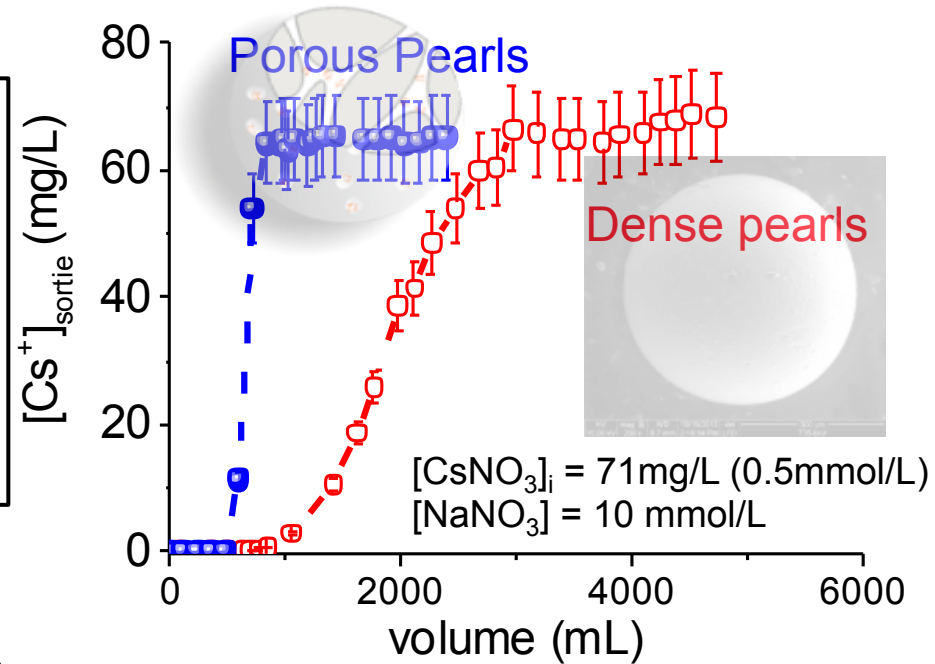
5cm

1cm

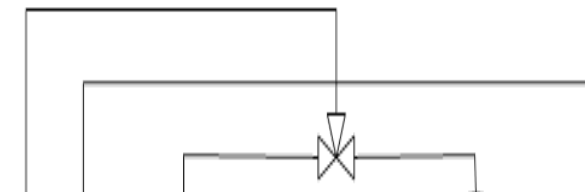
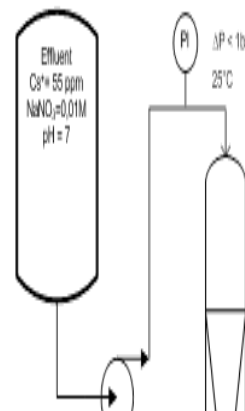
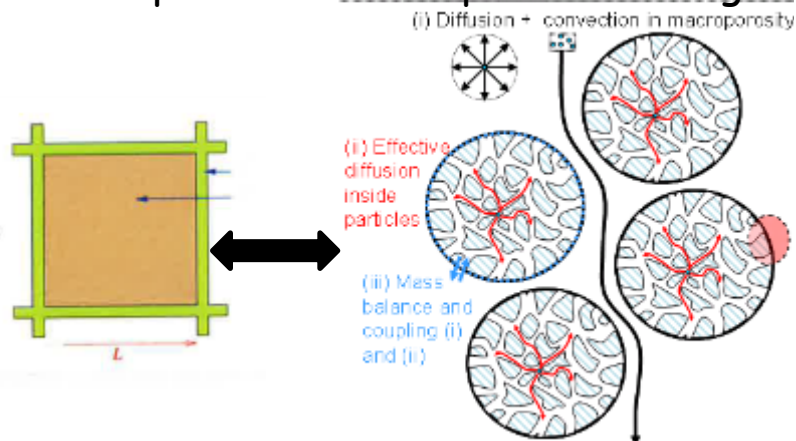
With $K_d = 10^6 \text{mL/g}$,

2m^3 of effluent can be treated with a column of 4mL

Flow rate up to 0.4L/h



Complexation/transport modelling



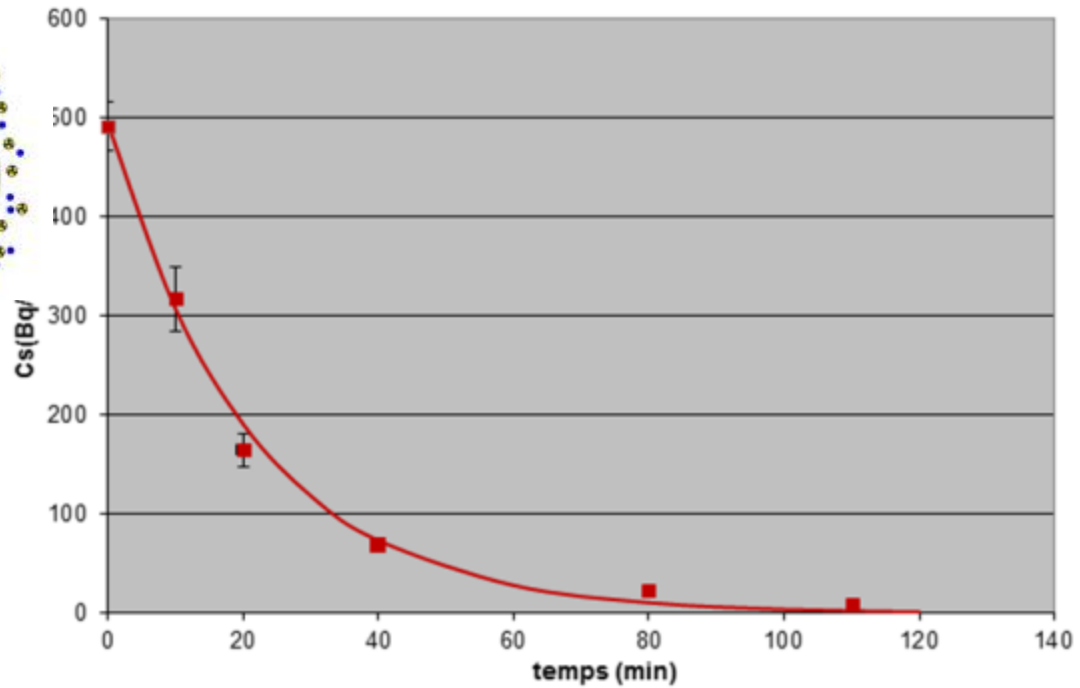
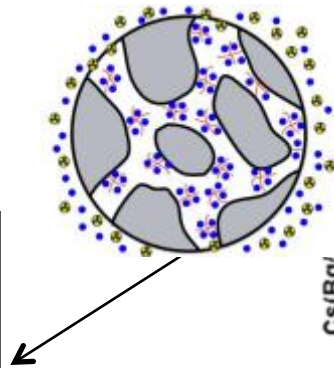
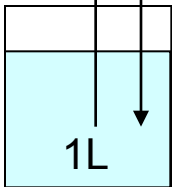


Serial re-processing in "closed circuit" mode

$\text{KCuFe(CN)}_6 \sim 10 \text{ mass\%}$

$Q = 1,8 \text{ L/h}$

$m = 1,0 \text{ g}$
 $\varnothing = 10 \text{ mm},$
 $h = 44 \text{ mm}$



$^{137}\text{Cs} < 5 \text{ Bq/L}$

Contaminated seawater :
 $^{137}\text{Cs} = 500 \text{ Bq/L}$

Faisibility to treat about 20m^3 of contaminated sea water (FD=10) in about 16h

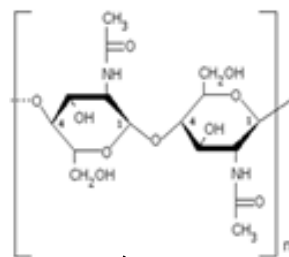


....Using a biopolymer as support for active colloids

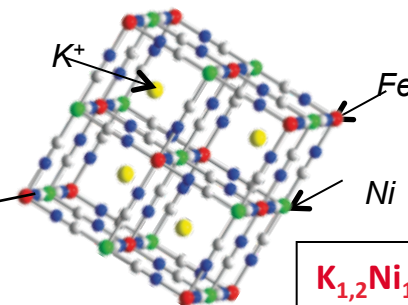
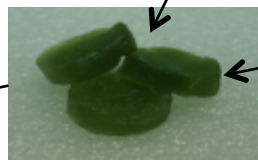
Column process in “close circuit” mode

Immobilization of Ni-K ferrocyanide in porous discs of chitin

J. Mat. Chem. A, 2 (2014), 10007-10021
Chem. Eng. J., 236 (2014), 202-211



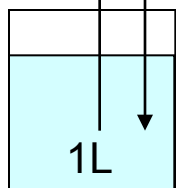
Polysaccharide biopolymer : chitin



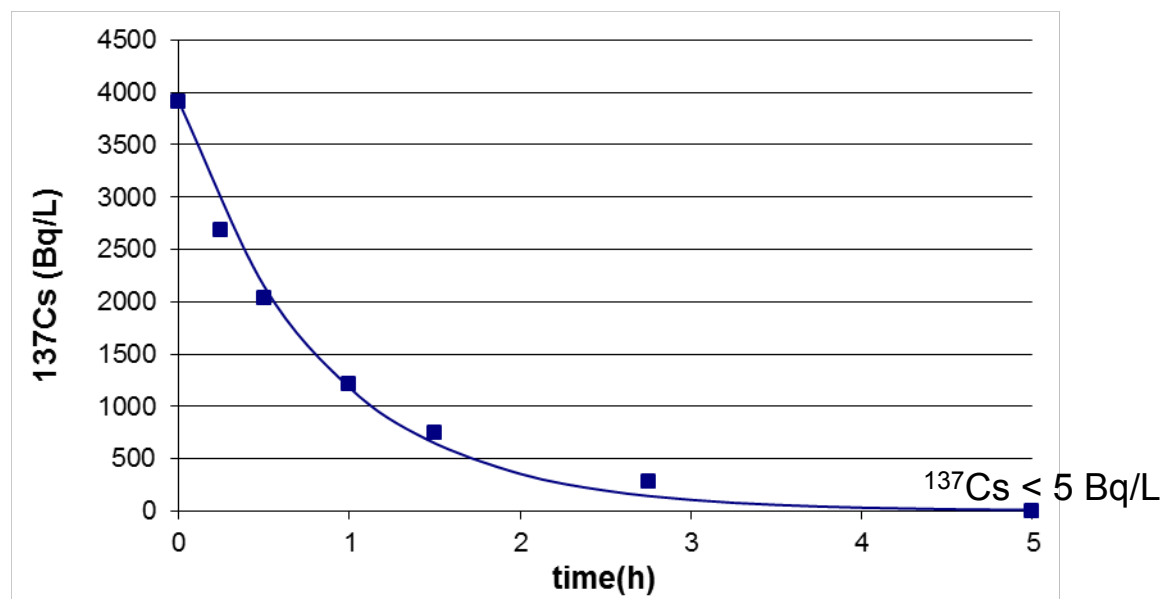
$K_{1,2}Ni_{1,2}Fe(CN)_6 \sim 50 \text{ mass\%}$

$Q = 1,8 \text{ L/h}$

$m = 1,0 \text{ g}$
 $\varnothing = 10 \text{ mm,}$
 $h = 44 \text{ mm}$



Contaminated seawater :
 $^{137}\text{Cs} = 4000 \text{ Bq/L}$

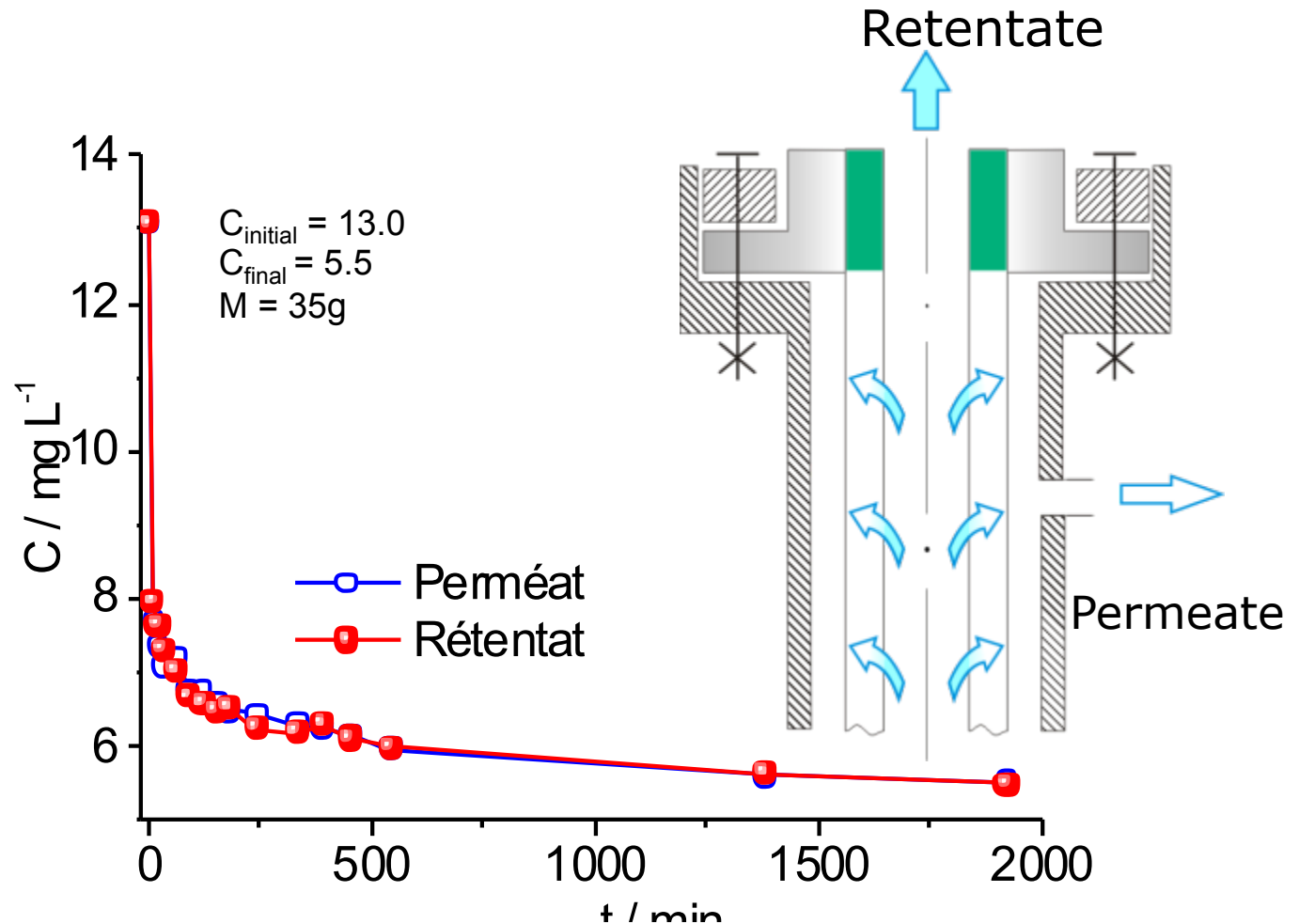




.....Using porous membranes

Inorganic membrane loaded with PBA : filtration + adsorption

Collaboration CTI/OTND/CNRS [Brevet CEA-CTI-CNRS-UM2]





Meso-scale basis of the decontamination by ion exchange in colloids/nanoparticles

Ion exchange/adsorption Na/Cs competition on the surface of a nanoparticle colloid

... diffusion inside a nanoparticle: « loading »

.. Combining fluid transport and non electrostatic effects

Scientific basis :

Ions interacting charged interfaces

-seen from the surface : surface charge regulation

-seen from the ion: dehydration competing with

surface complexation: equilibrium between ions in the bulk and ions adsorbed at the interface